PRE-SPACED LETTERING & GRAPHICS Application Instructions

1. SURFACE PREPARATION

All surfaces must be considered dirty and MUST be cleaned prior to the application of markings. Recommended cleaning procedures for specific surfaces are listed below.

• Plastic & Glass - Saturate a clean cloth with a 2 to 1 mixture of water and Isopropyl Alcohol and wipe surface. (Cleaners such as Windex window cleaner may be used.) Wipe the surface dry with a clean, dry, lint-free cloth.

Painted Metals & Base Metals - These surfaces must be cleaned with a solvent

 39395, Xylol, VM&P Naphtha, or lacquer thinner. Dry the surface with a lint-free cloth before the solvent evaporates. Freshly painted surfaces must be dried a minimum one week prior to application.

Interior Painted Surfaces - Paint must be dried a minimum one week prior to application of markings. Clean area where the markings are to be applied with a

household cleaner such as 409. Rinse thoroughly and dry.

2. APPLICATION INSTRUCTIONS



A. Use 1-2" strips of masking tape to position marking in proper registry.



B. Apply horizontal tape hinge at the top of the marking.



C. Remove liner entirely and allow marking to drape. Using firm initial squeegee pressure, begin at top and work down and outward to each edge of mask.



D. Remove premask at 180 degrees.

E. Resqueegee entire marking.





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